

### Claims

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1. Plasticized poly vinyl chloride compositions comprising (a) 100 parts by weight of at least one poly vinyl chloride resin and (b) 0,1 to 200 parts by weight of a plasticizer compounded with (i) esters of fatty acids with  
5 8 to 24 carbon atoms and isobutanol with the proviso that the fatty acids can be saturated or olefinically unsaturated, linear or branched and contain at least one epoxy group per molecule and (ii) one or more methyl esters of fatty acids with 16 to 18 carbon atoms with the proviso that these fatty acids can be saturated or olefinically unsaturated, linear or branched.
- 10 2. Compositions according to claim 1 wherein said plasticized poly vinyl chloride compositions are free of phthalic ester type plasticizers.
3. Composition according to claim 1 wherein the weight ratio of compounds (i) and (ii) is within the range 65 : 35 and 55 : 45.
4. Plasticizer compositions for poly vinyl chloride resins comprising  
15 ing (i) esters of fatty acids with 8 to 24 carbon atoms and isobutanol with the proviso that the fatty acids can be saturated or olefinically unsaturated, linear or branched and contain at least one epoxy group per molecule and (ii) one or more methyl esters of fatty acids with 16 to 18 carbon atoms with the proviso that these fatty acids can be saturated or olefinically unsaturated, linear  
20 or branched.
5. Compositions according to claim 4 with the proviso that the compositions are free of phthalic ester type plasticizers.
6. Compositions according to claim 4 with the proviso that the weight ratio of compounds (i) and (ii) is within the range 65 : 35 and 55 : 45.
- 25 7. Compositions according to claim 4 with the further proviso that the compositions contain exclusively compounds (i) and (ii).
8. The use of compositions comprising (i) esters of fatty acids with 8 to 24 carbon atoms and isobutanol with the proviso that the fatty acids can be saturated or olefinically unsaturated, linear or branched and contain at  
30 least one epoxy group per molecule and (ii) one or more methyl esters of fatty acids with 16 to 18 carbon atoms with the proviso that these fatty acids can be saturated or olefinically unsaturated, linear or branched as plasticizers

for poly vinyl chloride resins.

9. The use according to claim 8 with the proviso that the compositions are free of phthalic ester type plasticizers.

10. The use according to claim 8 with the proviso that the weight  
5 ratio of compounds (i) and (ii) is within the range 65 : 35 and 55 : 45.

11. The use according to claim 8 with the further proviso that the compositions contain exclusively compounds (i) and (ii).